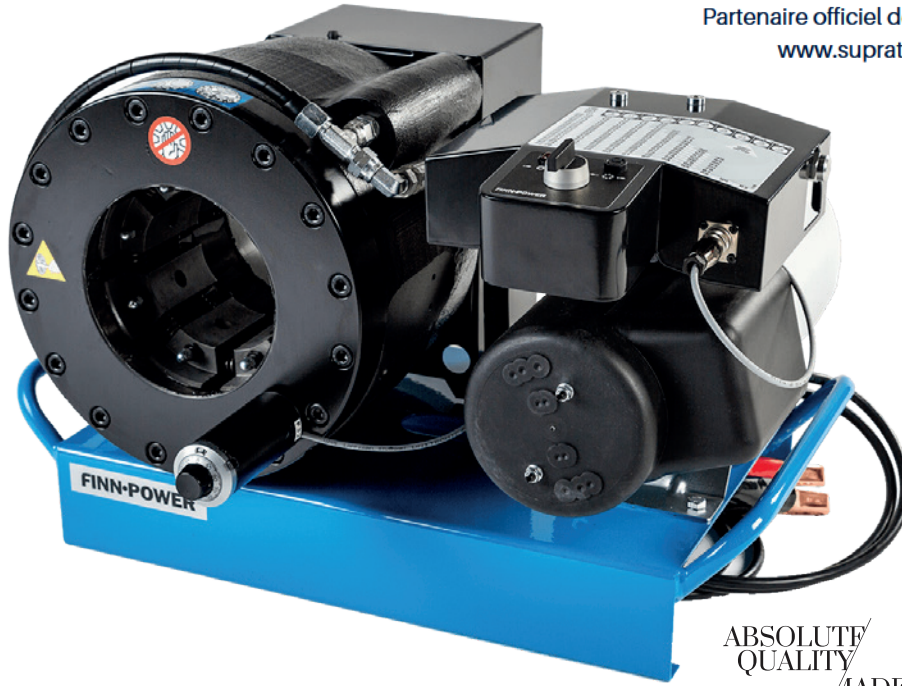




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ABSOLUTE  
QUALITY  
MADE IN  
FINLAND

# P32CS

CS-models have been designed for service van use. Also available as Z-model with separate hydraulic unit for better weight balancing and space usage in service van. CS machines are battery powered with 12V or 24V crimping head on left as standard. Right version also available.

## TECHNICAL DATA

Max crimping dia (mm/inch) <sup>1)</sup>	87/3.42
Max crimping dia with master dies (mm/inch)	109/4.3
Max. crimping force (kN)	2000
Max. crimping force (tonnage)	200
Cycle time 10 mm <sup>2)</sup>	21.1
Hydraulic hose size (inch)	2 *
Industrial hose size (inch)	3.42 *
Die set series	32
Max. opening (mm) <sup>3)</sup>	+33
Max. opening without dies (mm)	132
Master die D/L (mm)	99/80
Master die D/L (inch)	3.90/3.15
Motor Power (kW) <sup>3)</sup>	1.6/2.2
Motor Power (HP) <sup>3)</sup>	2.1/3.0
Oil tank volume	5 l

## DIMENSIONS (LxWxH)

(mm)	626x543x421
(inch)	24.7x21.4x16.6

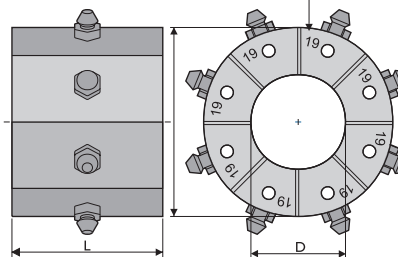
## WEIGHT (KG/LBS)

125/257

\* ACCORDING TO THE FITTING.

## DIMENSIONS P32ZCS (LxWxH)

Crimping head (mm)	356x509x405
Crimping head (inch)	14x20x15.9
Hydraulic unit (mm)	249x457x326
Hydraulic unit (inch)	9.8x18x12.8
Weight (kg/lbs)	125/257
Hose length (metres)	4



- 1) With standard dies. Crimping range can be increased with special dies.
- 2) Theoretical with 10 mm cycle.
- 3) 12V / 24V. Overload controlled

## CONTROL

MS

## MODELS

CS left, standard (12V or 24V)  
CS right (12V or 24V)  
Z-model

## OPTIONS

Tool rack with QuickChange-tool (part no 692740)  
Mechanical back stop device (part no 705510)  
QuickChange-tool (part no 701049)



## DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18506/10	10	55	10.0-12.0
18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63	63	110	63.0-69.0
18506/69	69	110	69.0-75.0
18506/74	74	110	74.0-80.0
18506/78	78	110	78.0-87.0

In addition to the standard die sets, a wide range of special die sets is available on request.